

# HEMEL<sup>®</sup> Acrylic Filling Paste

**Description:** Repair and filling paste used under water and solvent based opaque paints

**Color:** White

**Type:** Solvent-free

**General Features:**

- Used to fill smaller openings and capillary cracks like joints and nail heads
- Fast drying
- High filling capacity
- Elastic
- Easy to sand
- Rust preventing
- Successive application in short intervals
- Ready to use

**Packaging Size:** 1,3 Kg.

**Where To Use:**

- Suitable for all facade wood applications except floors
- Door and window joineries
- Wainscot
- Claddings
- Fences
- Balcony railings
- Restorations

**Product Data:**

Density (g/cm <sup>3</sup> ):	1,91 ± 0,02
VOC (g/L):	9
Application Method:	Rust-proof spatula knife
Shelf Life (5-35°C):	2 years for unopened plastic can
Number of Coats:	1 coat, 2 or 3 coats for deep cracks
Drying Time (at 20°C and 40-65% relative humidity):	Complete Dry: 2 hours

**Surface Preparation:**

- Remove any dirt, oil and wood dust from the surface.
  - **New Wood Surfaces:**
    - Sand the surface with sandpaper #80/120. Thoroughly clean the generated dust.
    - Apply Hickson Decor® Aqua Universal Primer as 1 coat by brush and wait 16 hours for complete dry.
    - Perform slight sanding with sandpaper #80/120. Thoroughly clean the generated dust.
  - **Old Uncoated Wood Surfaces:**
    - Sand the weathered surface with sandpaper #80/120. Thoroughly clean the generated dust.
    - Apply Hickson Decor Aqua Universal Primer as 1 coat by brush and wait 16 hours for complete dry.
    - Perform slight sanding with sandpaper #80/120. Thoroughly clean the generated dust.
  - **Coated Wood Surfaces:**
    - Do not apply the product directly on pre-coated surfaces.
    - Remove the old paint/varnish from the surface completely with a sandpaper.
    - Apply Hickson Decor Aqua Universal Primer as 1 coat by brush and wait 16 hours for complete dry.
    - Perform slight sanding with sandpaper #80/120. Thoroughly clean the generated dust.

**Application:**

- The product is ready to use.
- Apply HEMEL Acrylic Filling Paste on previously Hickson Decor® Aqua Universal Primer coated surface.
- Apply HEMEL Acrylic Filling Paste on nailheads, joint points, capillary cracks and depths below 3 mm.
- Apply several thin coats if 1 coat of HEMEL Acrylic Filling Paste application is insufficient to cover deep clefts, cracks and openings. Ensure each layer is completely dry before applying the new one.
- Perform slight sanding after the application of HEMEL Acrylic Filling Paste and leave it to dry completely.
- Complete the process by applying Hickson Decor® Breather Paint or Hickson Decor® Aqua Breather Paint on the surface.

**Instructions:**

- FOR EXTERIOR USE ONLY.
- NOT SUITABLE FOR FLOORS.
- Keep product closed when not in use.
- The general application temperature of the product is between 15°C to 25°C at a relative humidity range of 40-65%.
- The moisture content of the wood should be max. 20%.
- Do not apply the product under direct sunlight or rain.
- The product should be stored at temperatures between 5°C to 35°C.
- Painting tools should be cleaned with soap and plenty of warm water after application.

**Safety Precautions:**

- USE WITH ADEQUATE VENTILATION.
- KEEP OUT OF REACH OF CHILDREN.
- Do not transfer contents to other containers for storage.
- Do not use empty tubes for other purposes.
- To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying.
- Avoid contact with eyes and skin.
- Wash hands after using.
- FIRST AID: In case of eye contact, flush thoroughly with large amounts of water. Get medical attention if irritation persists. If swallowed, call Poison Control Center, hospital emergency room, or physician immediately.
- Dispose of contents/tubes in accordance with national regulations.
- Please refer to the Safety Data Sheet (SDS) of the product for health and safety information.